



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D117-1044-113
Job Sheet 170719



Part No: D117-1044-113

Job Qty: 1 ea

Part Name: QR Basket Provision Mounting Installation, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/18/18

Job Tracking No:

Due Date: 3/30/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: IIN-D117-1044 REV.B IPP REV:A 18.01.17 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/30/18	0.00	0.00	Start Up Stores/Pkg-1		APR 24 2018
110	Packaging	1 pcs		3/30/18	0.00	0.00	Packaging1-1		
130	QC	1 pcs		3/30/18	0.00	0.00	QC4		SmB
135	DC	1 pcs		3/30/18	0.00	0.00	DC		
140	Packaging	1 pcs		3/30/18	0.00	0.00	Packaging3-1		SmB
150	QC21-FG	1 Ea		3/30/18	0.00	0.00	QC21		APR 27 2018

Part Op 135 - Photocopy bluefile & type labels per PPP D117-1044-113 CHG 001

Descriptions: 140 - Identify and pack for shipping as per PPP D117-1044-113 Location: _____ PPP Rev: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5549-011	Fwd Beam Assembly, LH	1 Ea (1 ea)	90-Start up Operation	5014524
D5549-013	Aft Beam Assembly, LH	1 Ea (1 ea)	90-Start up Operation	5064494
D117-1044-111	Crosstube Adapter	1 Ea (1 ea)	90-Start up Operation	5063181

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D117-1044-111	1	0	0
	D5549-011	1	0	0
	D5549-013	1	0	0

Part Specifications

Specifications could not be found.



Container No: S064692



Part: D117-1044-113

Job No: 170719

Serial No/Batch: S064692

Revision: B

Inspector:

Dart Aerospace Ltd.
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www.dartaerospace.com

Date: 04/24/18

Change Record

PAGE 1 OF 1

Part Number: D117-1044-113

Description: QR BASKET PROVISION MOUNTING INSTALLATION, LH

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>					Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																			
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Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																			
Large Fab ☐	Composite ☐	Supplier ☐																				
Date :	Step #:	QTY Effective :			MRB (QS1042) Approval																	
Description Work Order Deviation		Disposition			Completed By																	
					Lead hand / Supervisor Approval Verification																	
					QC / QA Coordinator Approval																	
Root Cause		FAULT CATEGORY																				
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐																	
OTHER : _____																						